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SPECIALTY MATERIALS
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9/28/2018; n/a. this specification establishes the engineering requirements for phosphoric acid anodizing of aluminum for ...

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cathode. Good luck

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Process, primarily
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Anodizing of Aluminum
for Structural Bonding
PSD all models: BAC
5602 AF Heat

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Treatment of
Aluminum Alloys PSD
all models: 6-195,
6-200, 6-204, 6-206
BAC 5611 B Heat
Treatment of Copper
Alloys

BAC 5000 AR
General Sealing -
GKN Aerospace
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14 DTD 55999 UK 12
AFS 1567 UK 16
EMS-93284 USA 16 AFS
1987 UK 15 Eurocopter
France 2, 7 AFS977 UK
16 GD-8-EP-407 USA 2
... BAC-5807 USA 1 Mil-
T-81772 Type I USA 20
BAC5322 USA 2 Mil-
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Requirements . The
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Requirements for Suppliers () contains the supplier quality management system requirements of The Boeing Company. Requirements are described in three appendixes and two addenda, the applicability of which shall be defined by contract. This document is an expression of the expectation by The Boeing Company of all

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and more.

Boeing: The Boeing Company

Two 6 x 6 x 0.125 inch 7075-T6 aluminum panels were phosphoric acid anodized at room temperature ($77 \pm 5^\circ\text{F}$) per the D658-10183-1 process specification then primed per BAC 5514-589. Test panels were fabricated using a single ply of BMS 5-101 Type II Grade 10

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(FM-73M) adhesive applied to aluminum test blanks that were phosphoric acid anodized per BAC 5555 and primed per BAC 5514-589 (BR-127 primer).

Boeing Page 35 - Specialty Materials

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Chromic Acid Anodizing
- Class 1 and 3: 305:

BOEING: BAC 5019:
Chromic Acid Anodizing
- Class 5: 317: BOEING:

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4-237: Finish

Specification for Paint,
Application of, to the
Leading Edge Flap and
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